



Spare parts for:

**Food processing equipment**



Suitable for:

**PIZZA GROUP**



This catalogue is automatically generated.  
Therefore, the sequence of the items might  
not be always shown at best.

Updates will be issued in case of additions  
and/or amendments.

*Suitable **universal spare parts** may not be included*

Rel. 2013-11261317





Suitable for:

# PIZZA GROUP



Suitable for:

## Bearings

### 3063051 BEARING 6200

external  $\varnothing$  30 mm - internal  $\varnothing$  10 mm - thickness 9 mm  
for Kneader (KITCHENAID) K45 - K5 - K50

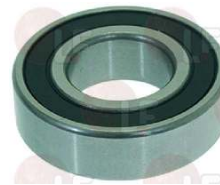


PIZZA GROUP A89CK78001

PIZZA GROUP 5093000

### 9063005 BEARING 6205 2RS

external  $\varnothing$  52 mm - internal  $\varnothing$  25 mm - thickness 15 mm  
for Grater (SIRMAN)  
since 1/01/03  
GF  
for Kneader (OEM) FX/RVE - F301/2  
for Kneader (PIZZA GROUP) - Series TF - Series TR TRM22  
for Kneader (SIGMA) TAURO22 - TAURO25 - TAURO30  
for Meat mincer (FAMA) - Series 12CE  
for Planetary machine (DITO ELECTROLUX) BE20 BM20 - XBM40  
for Planetary machine (SIGMA) BM10 - BM20 - BM30  
for Planetary machine (ZANUSSI) BE20 - BM20 XBM40  
for Potato peeler (DITO ELECTROLUX) T10S - T15S



PIZZA GROUP A89CK00010

PIZZA GROUP 8104900

PIZZA GROUP 8300190

### 3522023 THRUST BEARING 51102

external  $\varnothing$  28 mm - internal  $\varnothing$  15 mm - thickn.9 mm  
for Pizza dough stretcher (PIZZA GROUP) P30 - P30A P30AE - P30T - P30TA - P40 - P40A - P40AE P40T - P40TA - P40TAE - P45TA



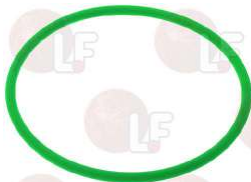
PIZZA GROUP A89CK78002

PIZZA GROUP 5093100

## Belts

### 3062085 BELT $\varnothing$ 8x560 mm

external  $\varnothing$  180 mm  
for Pizza dough stretcher (PIZZA GROUP) P30A P30TA

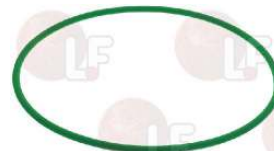


PIZZA GROUP A90KI78004

PIZZA GROUP 5070080

### 3062091 BELT $\varnothing$ 8x600 mm

external  $\varnothing$  200 mm  
for Pizza dough stretcher (PIZZA GROUP) P30TA



PIZZA GROUP A90KI78005

PIZZA GROUP 5070090

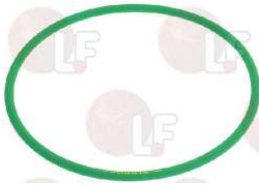


# PIZZA GROUP



Suitable for:

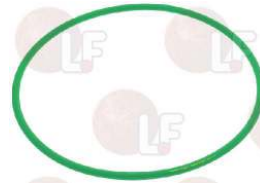
**3062088 BELT ø 8x680 mm**  
external ø 220 mm  
for Pizza dough stretcher (PIZZA GROUP) P30 - P30T  
P40 - P40T



PIZZA GROUP A90KI78002 PIZZA GROUP 5070050

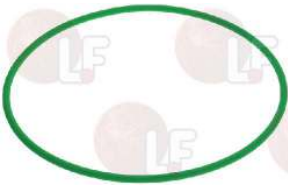
Suitable for:

**3062089 BELT ø 8x784 mm**  
external ø 255 mm  
for Pizza dough stretcher (PIZZA GROUP) P30 - P40A  
P40AE - P40TA - P40TAE - P45A - P45HTA - P45TA



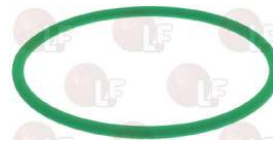
PIZZA GROUP A90KI78001 PIZZA GROUP 5070010

**3062090 BELT ø 8X920 mm**  
external ø 300 mm  
for Pizza dough stretcher (PIZZA GROUP) P40 - P40T



PIZZA GROUP A90KI78008 PIZZA GROUP 5070180

**9062015 SHORT BELT ø 8x540 mm**  
external ø 180 mm  
for Pizza dough stretcher (KLEMOR) B30 - L30  
for Pizza dough stretcher (PIZZA GROUP) P30A



PIZZA GROUP A90KI78009 PIZZA GROUP 5070200

## Circlips

**3250221 SEEGER RING M15**  
for Pizza dough stretcher (PIZZA GROUP) P30 - P30A  
P30AE - P30T - P30TA - P40 - P40AE - P40T  
P40TA - P40TAE - P45TA



PIZZA GROUP A86ME28008 PIZZA GROUP 5203200

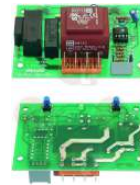
## Electronic printed-circuit boards

**3390040 ELECTRONIC POWER BOARD 204x140 mm**  
complete with cable  
for Pizza dough stretcher (PIZZA GROUP) PF36



PIZZA GROUP 5310090

**3054039 PUSH-BUTTON CIRCUIT BOARD 12V 90x67 mm**  
for Pizza dough stretcher (PIZZA GROUP) P30 - P30T  
P30TA - P40T - P40TA - P45TA



PIZZA GROUP A88CY78001

PIZZA GROUP 5310000



Suitable for:

# PIZZA GROUP



Suitable for:

## Gears

### 9212017 BOSS-TO-BOSS GEAR

internal  $\varnothing$  26 mm  
 for Pizza dough stretcher (FIMAR) FIP30 - FIP40  
 FI30 - FI40 - FPP30 - FPP40 - FP30 - FP40  
 for Pizza dough stretcher (IGF) B30 - B40 - L30  
 L40  
 for Pizza dough stretcher (PIZZA GROUP) M35 - P30  
 P30A - P30AE - P30T - P30TA - P35TA - P40  
 P40A - P40AE - P40T - P40TA - P40TAE - P45A  
 P45HTA - P45TA



PIZZA GROUP S51GN54005  
PIZZA GROUP 4203250

PIZZA GROUP S51GN54006  
PIZZA GROUP 4203300

PIZZA GROUP 4203200

### 9212018 EXTERNAL TOP GEAR

external  $\varnothing$  47.7 mm -  $\varnothing$  hole 14 mm - height 35 mm  
 female gear - 20 teeth  
 for Pizza dough stretcher (FIMAR) FIP30 - FIP40  
 FI30 - FI40 - FPP30 - FPP40 - FP30 - FP40  
 for Pizza dough stretcher (PIZZA GROUP) P30 - P30A  
 P30T - P30TA - P40 - P40A - P40T - P40TA  
 P40TAE - P45TA



PIZZA GROUP A90IG78001

PIZZA GROUP 3203410

PIZZA GROUP 3203411

### 9212019 INTERNAL TOP GEAR

external  $\varnothing$  47.7 mm -  $\varnothing$  hole 25 mm - height 35 mm  
 male gear - 20 teeth  
 for Pizza dough stretcher (FIMAR) FI30 - FI40  
 FPP30 - FPP40 - FP30 - FP40  
 for Pizza dough stretcher (PIZZA GROUP) P30 - P30A  
 P30AE - P30T - P30TA - P40 - P40A - P40AE  
 P40T - P40TA - P40TAE - P45TA



PIZZA GROUP A90IG78002

PIZZA GROUP 3203511

### 3453036 SPRING RING 48x2.2x1.45 mm - 2 PCS

for Pizza dough stretcher (FIMAR) FIP42 - FI32  
 FI42  
 for Pizza dough stretcher (PIZZA GROUP) P30 - P30A  
 P30AE - P30T - P30TA - P40 - P40A - P40AE  
 P40T - P40TA - P40TAE - P45TA



PIZZA GROUP A86ME29001

PIZZA GROUP 5003010

### 3241843 THICKNESS ADJUSTER 52x20 mm

for Pizza dough stretcher (FRIUL COMPANY) M45  
 for Pizza dough stretcher (PIZZA GROUP) P30AE  
 P30T - P30TA - P40AE - P40T - P40TA - P40TAE  
 P45TA



PIZZA GROUP S51GN54001

PIZZA GROUP 3503800



Suitable for:

# PIZZA GROUP



Suitable for:

## Heating elements

**3755164 HEATING ELEMENT 1500W 230V**  
UPPER-LOWER  
length 380 mm - width 267 mm  
for Pizza dough stretcher (PIZZA GROUP) PFD33



PIZZA GROUP A87RZ66001

PIZZA GROUP 5590700

**3755166 HEATING ELEMENT 2500W 230V**  
length 540 mm - width 425 mm  
UPPER-LOWER  
for Pizza dough stretcher (PIZZA GROUP) PFD50



PIZZA GROUP A87RZ66004

PIZZA GROUP 5590800

**3755165 HEATING ELEMENT 3500W 230V**  
UPPER-LOWER  
length 365 mm - width 370 mm  
complete with cables  
for Pizza dough stretcher (PIZZA GROUP) PFD45



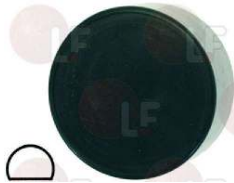
PIZZA GROUP A87RZ66003

PIZZA GROUP A87RZ66011

PIZZA GROUP 5710130

## Knobs

**3241553 BLACK KNOB  $\varnothing$  45 mm**  
D-shaped hole 6x4.6 mm



PIZZA GROUP A90MA65001

PIZZA GROUP 4102950

**3241554 SELF-STICKING DISK 0÷500°C**



PIZZA GROUP 5820200

PIZZA GROUP 5820270

## Microswitches

**1240120 MICROSWITCH MKV11D15 16A 250V**  
for Pizza dough stretcher (OEM) PF33/MT - PZ330  
PZ450



PIZZA GROUP 5401000



Suitable for:

# PIZZA GROUP



Suitable for:

## Motors

**3340072 MOTOR M71BL4-IEC60034 0.37Kw 230V 50Hz**  
 3A - 1350rpm - capacitor 10  $\mu$ F  
 for Pizza dough stretcher (PIZZA GROUP) P40 - P40A  
 P40T - P40TA - P40TAE



PIZZA GROUP A87MR55003

PIZZA GROUP 5420300

**3340071 MOTOR M71B4-IEC60034 0.25Kw 230V 50Hz**  
 2.2A - 1370rpm - capacitor 8  $\mu$ F  
 for Pizza dough stretcher (PIZZA GROUP) P30 - P30A  
 P30T - P30TA



PIZZA GROUP A87MR55002

PIZZA GROUP 5420200

## Pins

**3528082 WORMWHEEL FOR PLASTIC PULLEYS**  
 overall length 152 mm  
 for Pizza dough stretcher (PIZZA GROUP) P30 - P30A  
 P30AE - P30T - P30TA - P40 - P40A - P40AE  
 P40T - P40TA - P40TAE - P45TA



PIZZA GROUP S63TR54003

PIZZA GROUP S63TR54009

PIZZA GROUP 3003650

PIZZA GROUP 3003651

## Pizza dough stretchers rolls and spares

**9733015 BOTTOM EXTERNAL ROLLER  $\varnothing$  48x295 mm**  
 for Pizza dough stretcher (FIMAR) FIP30 - F130  
 FPP30 - FP30  
 for Pizza dough stretcher (PIZZA GROUP) P30 - P30A  
 P30AE - P30T



PIZZA GROUP S75EC54005

PIZZA GROUP 3003800

**9733019 BOTTOM EXTERNAL ROLLER  $\varnothing$  48x420 mm**  
 for Pizza dough stretcher (FIMAR) FIP40 - F140  
 FPP40 - FP40  
 for Pizza dough stretcher (PIZZA GROUP) P40 - P40A  
 P40T - P40TA - P40TAE



PIZZA GROUP S75EC54007

PIZZA GROUP 3003850

**9733020 BOTTOM INTERNAL ROLLER  $\varnothing$  48x420 mm**  
 for Pizza dough stretcher (FIMAR) FIP40 - F140  
 FPP40 - FP40  
 for Pizza dough stretcher (PIZZA GROUP) P40 - P40A  
 P40AE - P40T - P40TA



PIZZA GROUP S75CD54008

PIZZA GROUP 3003950

**3346185 LOWER INTERNAL ROLLER  $\varnothing$  48x295 mm**  
 for sheeter pizza stretcher FIMAR - FIP30 - F130  
 FPP30 - FP30  
 for PIZZA STRETCHER FI30-FP30-FIP30-FPP30  
 for Pizza dough stretcher (PIZZA GROUP) P30 - P30A  
 P30AE - P30T - P30TA



PIZZA GROUP S75CD54005

PIZZA GROUP 3003900





# PIZZA GROUP



Suitable for:

**9733013 TOP EXTERNAL ROLLER  $\varnothing$  48x166 mm**  
for Pizza dough stretcher (FIMAR) FIP30 - FI30  
FPP30 - FP30  
for Pizza dough stretcher (PIZZA GROUP) P30 - P30A  
P30AE - P30T - P30TA



PIZZA GROUP S75EC54001

PIZZA GROUP 3003000

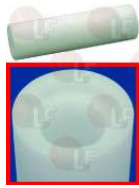
Suitable for:

**3346193 TOP EXTERNAL ROLLER  $\varnothing$  57x300 mm**  
for Pizza dough stretcher (PIZZA GROUP) P40T  
P40TA - P40TAE - P45TA



PIZZA GROUP 3003160

**9346002 TOP INTERNAL ROLLER  $\varnothing$  48x166 mm**  
for Pizza dough stretcher (PIZZA GROUP) P30 - P30A  
P30AE - P30T - P30TA



PIZZA GROUP S75CD54001

PIZZA GROUP 3003100

**9733018 TOP INTERNAL ROLLER  $\varnothing$  48x215 mm**  
for Pizza dough stretcher (FIMAR) FI40 - FP40  
for Pizza dough stretcher (PIZZA GROUP) P40 - P40A  
P40AE



PIZZA GROUP 3003150

**3346192 UPPER EXTERNAL ROLLER  $\varnothing$  48x215 mm**  
for sheeter pizza stretcher FIMAR - FI40 - FP40  
for PIZZA STRETCHER FI40-FP40  
for Pizza dough stretcher (PIZZA GROUP) P40 - P40A  
P40AE



PIZZA GROUP 3003050

## Pulleys

**5032905 PULLEY FOR MOTOR IN PLASTIC  $\varnothing$  75 mm**  
height 33 mm - internal hole  $\varnothing$  6 mm  
for Pizza dough stretcher (PIZZA GROUP) M35 - P30  
P30A - P30AE - P30T - P30TA - P35A - P35TA  
P40 - P40A - P40AE - P40T - P40TA - P40TAE  
P45A - P45HTA - P45TA



PIZZA GROUP A90UL78002

PIZZA GROUP 3150080



Suitable for:

# PIZZA GROUP



Suitable for:

## Rating-plates

- 3319682 POLYCARBONATE PUSH-BUTTON PANEL**  
 dimensions 75x100 mm  
 for Pizza dough stretcher (PIZZA GROUP) P30 - P30A  
 P30T - P30TA - P35A - P35TA - P40 - P40A  
 P40T - P40TA - P45A - P45HTA - P45TA



PIZZA GROUP A93OL78007

PIZZA GROUP 5800370

## Springs

- 3250210 DOUGH SCRAPING SPRING  $\varnothing$  17x61 mm**  
 for PIZZA GROUP PIZZA STRETCHER P30-P30A-P40-P40A



PIZZA GROUP A86ME30003

PIZZA GROUP 4000500

PIZZA GROUP 4000501

PIZZA GROUP 4000510

## Switches

- 3319683 LEVER SWITCH T215 K-AF 15A 250V**  
 with cap  
 threaded fitting  $\varnothing$  12 mm - dimensions 33x20 mm  
 for Pizza dough stretcher (PIZZA GROUP) P30AE  
 P40AE - P40TAE  
 for Vacuum packer (SAMMIC) V-641T



PIZZA GROUP A87AZ69003

PIZZA GROUP A87AZ69003+...

PIZZA GROUP A87AZ69026

PIZZA GROUP A93AD00001

PIZZA GROUP 5300650

PIZZA GROUP 5320050

PIZZA GROUP 5320050+5300650+

PIZZA GROUP 5581300

- 9319024 PUSH-BUTT.PANEL 0-I WHITE-BLACK 16A 250V**  
 with push-button cap  
 2 normally open contacts  
 mounting hole 75x28 mm  
 for Grater (FIMAR) GR8D  
 for Kneader (SIRMAN) PLUTONE7  
 for Meat mincer (FAMA) FTSM101  
 for Meat mincer (FIMAR) AB8D - TR8D  
 for Pizza dough stretcher (PIZZA GROUP) RM42A  
 for Planetary machine (FIMAR) IP10F  
 for Slicer (SAMMIC) GC-220 - GC-250 - GC-275  
 GC-300  
 for Slicer (SIRMAN) MIRRA220CCE - MIRRA220CE  
 MIRRA250CCE - MIRRA275CCE - MIRRA275CE  
 MIRRA300CE



PIZZA GROUP A96ZN00083





# PIZZA GROUP



Suitable for:

**3319759 RECTANGUL. PUSH-BUTTON PANEL 0-IW/BOARD**  
with cable length 310 mm  
external dimensions 86x35 mm  
for Pizza dough stretcher (PIZZA GROUP)  
till 31/12/02



PIZZA GROUP S66DL54001

PIZZA GROUP 5320300

Suitable for:

**9014065 RED PUSH-BUTTON WITH BLOCK**  
1 normally closed contact  
mounting hole  $\varnothing$  22 mm  
for IRONER IPSO RI1200/25  
for Kneader (PIZZA GROUP) TF17 - TF22 - TF33  
TF42 - TF53 - TR17 - TR22 - TR33 - TR42 - TR53  
for Potato peeler (FAMA) LT15  
for Potato peeler (ROGA) PL100 - PL15 - PL200  
PL400



PIZZA GROUP 8301050

## Thermostats

**3444580 SINGLE-PHASE THERMOSTAT 60-200°C**  
D-shaped pin  $\varnothing$  6x4.6 mm  
covered capillary length 1500 mm - 16A 250V  
bulb  $\varnothing$  6x74 mm  
for Pizza dough stretcher (PIZZA GROUP) PFD33  
PFD45 - PFD50



PIZZA GROUP 5320400

## Timers

**3446085 MULTIFUNCTIONAL TIMER 24V/230V 50/60Hz**  
1.5W - 0÷0.5 seconds  
for Pizza dough stretcher (PIZZA GROUP) PFD33  
PFD45 - PFD50



PIZZA GROUP 5405100

## Tool holder shafts

**3742001 SHAFT FOR ROLLER 370 mm**  
for Pizza dough stretcher (PIZZA GROUP) P30 - P30A  
P30AE - P30T - P40T



PIZZA GROUP S63EC54003

PIZZA GROUP 3004000

**9742019 SHAFT FOR ROLLER 500 mm**  
for Pizza dough stretcher (PIZZA GROUP) P40 - P40A  
P40T - P40TA



PIZZA GROUP 3004050



Suitable for:

# PIZZA GROUP



Suitable for:

**5029579 SPIRAL SUPPORTING SHAFT 96 mm**  
for Kneader (PIZZA GROUP) TF33 - TF42 - TF53  
TR33 - TR42 - TR53



PIZZA GROUP 8300470

## Whisks, hooks and flat beaters

**5029816 STEEL HOOK**  
overall height with coupling 320 mm  
pin threaded coupling  $\varnothing$  22 mm  
for Kneader (PIZZA GROUP)  
since 1/01/04  
till 1/01/04  
TF33 - TF42 - TF53 - TR33 - TR42 - TR53



PIZZA GROUP A96ZS00005

PIZZA GROUP 8101610

PIZZA GROUP 8300490