



Spare parts for:  
**Ice makers**



Suitable for:

**BREMA**



This catalogue is automatically generated.  
Therefore, the sequence of the items might  
not be always shown at best.  
Updates will be issued in case of additions  
and/or amendments.

*Suitable **universal spare parts** may not be included*





Suitable for:

# BREMA



Suitable for:

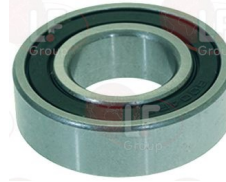
## Bearings

**5010764 BEARING COUNTERLOCKING**  
Ø external 40 mm Ø internal 19 mm height 30 mm



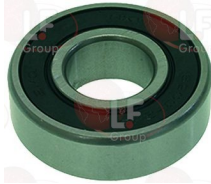
BREMA 20686

**9063012 BEARING 6004 DDU NSK**  
external Ø 42mm - internal Ø 20mm - thickness 12mm



BREMA 20045

**3063017 BEARING 6203 DDU NSK**  
external Ø 40mm - internal Ø 17mm - thickness 12mm



BREMA 20433

**3063121 BEARING 6203 2RSH SKF**  
external Ø 40mm - internal Ø 17mm - thickness 12mm



BREMA 20433

**9063001 BEARING 6206 DDU NSK**  
external Ø 62mm - internal Ø 30mm - thickness 16mm



BREMA 20113

## Bushings

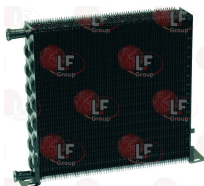
**5036765 BUSHING SELF-LUBRICATING Ø 12 mm**  
for Icemaker (BREMA) IMF28 - IMF58



BREMA 20231

## Condensers

**3123090 CONDENSER STFT 16224 1x230 mm**  
output 1385W DT15°C  
250x60x250h mm



BREMA 20175

BREMA 20558



## Contactors

### 3446583 CONTACTOR LOVATO BF18T4A

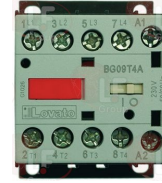
coil 18A 230V 50/60Hz 8Kw  
4 normally open contacts  
no auxiliary contact



BREMA 23147

### 3446214 CONTACTOR LOVATO BG09T4A

4KW 400V 9A - 4 normally open contacts  
coil 230V 50/60Hz

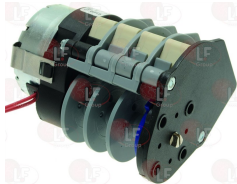


BREMA 23594

## Controllers and changeover switches

### 5048066 CONTROLLER 11904F1 4 CAMS 8 MINUTES

230V 50/60Hz  
without pin  
for Icemaker (BREMA) CB1565 - C150 - C300



BREMA 23472

### 3322129 PROGRAMMER 11904 F1 4 CAMS 12 MINUTES

230V 50/60Hz  
without pin  
for Icemaker (BREMA) CB1260 - CB1265 - CB1560  
CB246 - CB249 - CB316 - CB416 - CB425 - CB640  
CB840 - CB955 - C80 - ICEWATER45 - IC24 - IC30



BREMA 23222

### 3322322 PROGRAMMER 11904 F1 4 CAMS 15 MIN.

230V 50/60Hz  
without pin  
for Icemaker (BREMA)



BREMA 23248

### 3322246 PROGRAMMER 11904 F1 4 CAMS 15 MINUTES

110V 50/60Hz  
without pin  
for Icemaker (BREMA) CB1265 - CB246 - CB249  
CB316 - CB416 - CB425 - CB640 - CB840 - CB955  
C80 - IC24 - IC30



BREMA 23259

### 3322217 TIMER 11904 F1 4 CAMS 10 MINUTES

230V 50/60Hz  
without shaft  
for Icemaker (BREMA) CB1565 - CB184 - C150 - C300  
DSS42 - IC18



BREMA 23247

### 3322332 TIMER 11904 F1 4 CAMS 18 MINUTES

230V 50/60Hz  
without pin  
for Icemaker (BREMA) CB1265 - CB1565 - CB246  
CB249 - CB316 - CB416 - CB425 - CB640 - CB840  
CB955 - C150 - C300 - C80 - ICEWATER45 - IC30



BREMA 23396

BREMA 23780



Suitable for:

# BREMA



Suitable for:

**3322331** **TIMER 11904 F1 4 CAMS 8 MINUTES**  
230V 50/60Hz  
without pin  
for Icemaker (BREMA) VM500A



BREMA 23635

## Curtains

**3443411** **SINGLE CURTAIN 23x80 mm**  
for all models  
for Icemaker (BREMA)



BREMA 10005

## Drain assembly

**3316059** **DRAIN ASSEMBLY  $\varnothing$  1" FOR OVERFLOW PIPE**  
connection  $\varnothing$  1"  
drain  $\varnothing$  25 mm  
for overflow pipe  $\varnothing$  22 mm



BREMA 10007

BREMA 10007/A

## Drain plugs

**3448203** **OVERFLOW PIPE  $\varnothing$  20x88 mm**  
complete with o-ring  
for Icemaker (BREMA) CB1295 - CB1565 - CB316  
CB416 - CB640 - CB840 - CB955 - C150 - C300  
C80 - DSS42



BREMA 10133

BREMA 20233

**3448200** **OVERFLOW PIPE  $\varnothing$  25/18 x 150 mm**  
in rubber  
for Icemaker (BREMA) CB184 - CB246 - CB249  
FRESH MAKER - IC18

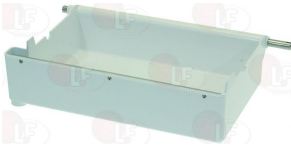


BREMA 13028



## Drip trays for ice makers

3006008 TRAY ASSEMBLY 180x305 mm



BREMA C10491

BREMA RC10491

## Electronic boxes

3054036 ROTATION SENSOR CONTROL BOX



BREMA 23633

## Fans for motors

3240964 SUCTION BLADE  $\varnothing$  250 mm 28°



BREMA 20031

3240965 SUCTION BLADE  $\varnothing$  300 mm 28°



BREMA 20407

## Filters

3160102 COMPLETE PUMP INLET FILTER  
hose-end connections  $\varnothing$  18 mm  
for Icemaker (BREMA) CB184 - IC18 - VM500



BREMA 10139

3160101 PUMP INLET FILTER  $\varnothing$  27x56 mm  
for all models  
for Icemaker (BREMA)



BREMA 20005

## Fittings

3349252 COMPLETE DRAIN FITTING  
for Icemaker (BREMA) - Series CB



BREMA C10006

3526023 VALVE INTERNAL MECHANISM



BREMA 14005



Suitable for:

**BREMA**



Suitable for:

## Floats

**3527015 FLOATING VALVE**  
for Icemaker (BREMA) MUSTER800



BREMA C10188

BREMA 10188

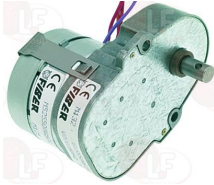
## Gearmotors

**3340057 GEARMOTOR FIBER GDA5J0AABEA**  
230V 50Hz



BREMA 23341

**3240342 GEARMOTOR FIBER GDF5J0AFZAY**  
230V 50Hz  
cycle 3.6 minutes  
ex G15550AFZAY  
for Icemaker (BREMA)  
for Icemaker (BREMA) IF29A-Q



BREMA 23195

**3240522 GEARMOTOR SUPPORTING SPRING**  
for Icemaker (BREMA) IF26 - IF29 - IF30 - IF55  
IF75



BREMA 20232

**3240341 GEARMOTOR FIBER G025J0CAF BW**  
230V 50Hz 40rpm  
cycle 1.5 seconds  
for Icemaker (BREMA) IF26 - IF29 - IF30 - IF55



BREMA 23194

**3240343 RETAINING SPRING FOR GEARMOTOR**  
for all models  
for Icemaker (BREMA)



BREMA 20228



Suitable for:

**5037230 GEARMOTOR SAIA UGD08AN8E**  
230V 50/60Hz UDR1N  
D-shaped pin 4x3xh10 mm  
for Icemaker (BREMA) IMF80  
for Icemaker (BREMA) IMF58



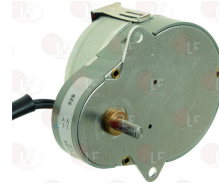
BREMA 23801

## BREMA



Suitable for:

**5031993 GEARMOTOR SAIA UGD12AN8E**  
230V 50/60Hz cw UDS1N  
D-shaped pin 4x3xh10 mm  
for Icemaker (BREMA) IMF28



BREMA 23802

**5050748 MOTORIDUTTORE GUAITANI PN**  
230V 50Hz rapporto 1/12 ccw  
motorino SAIA UDS



BREMA 23937

BREMA 2393700

## Gears

**40D0730 SHAFT ASSEMBLY B2000**



BREMA 22474

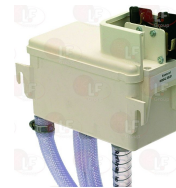
## Level tanks

**3627002 DOUBLE MICROSWITCH TANK**  
complete with hoses  
for Icemaker (BREMA) GB902



BREMA C10704

**3527110 TANK WITH DOUBLE MICROSWITCH**  
for Icemaker (BREMA) F230 - F430



BREMA C10201

**3627001 TANK WITH DOUBLE MICROSWITCH**  
complete with pipes  
for Icemaker (BREMA) GB903



BREMA C10705



Suitable for:

# BREMA



Suitable for:

## Microswitches

**3240332 MICROSWITCH 16A 250V**  
for Icemaker (BREMA) IF26 - IF29 - IF30 - IF55  
IF75 - IMF28



BREMA 23372

BREMA 23804

**3240333 MICROSWITCH 16A 250V**  
normally closed contact  
for Icemaker (BREMA) IF26 - IF29 - IF30 - IF55  
IF75



BREMA 23196

## Motors

**3240490 MOTOR ELCO 3FBT 50-40/15**  
230V 50/60Hz 45/120W 1300rpm  
with capacitor 2 $\mu$ F  
for bracket fastening 4 screws M4  
distance 31 mm  
shaft length 22 mm  
for VM350-VM500-VM900-C150-C300-CB1565  
G250-G500  
for Icemaker (BREMA) CB1565 - C150 - C300 - G250  
G500 - VM350 - VM500 - VM900



BREMA 23121

## Nozzles for ice makers

**3390094 COMPLETE SPRINKLER**  
for Icemaker (BREMA) CB640 - CB840 - CB955



BREMA C20058

**3390093 SPRAY ARM COMPLETE 443 mm**  
for Icemaker (BREMA) CB316 - CB416 - CB425



BREMA C20029

**3390553 SPRAY NOZZLE M10x1**  
for all models  
for Icemaker (BREMA)



BREMA D20002





## OR and ORM gaskets

**1186461 O-RING 0158 mm SILICONE**



BREMA 20655

**3243389 O-RING 03162 EPDM**



BREMA 20429

**1186990 OR-GASKET 04137 RED SILICONE**



BREMA 20689

**1186796 RED SILICONE O-RING 03087**



BREMA 20688

**1186693 O-RING 04325 EPDM**  
for Icemaker (BREMA) TB852A-Q



BREMA 20931

## Pressure switches

**3320129 PRESSURE SWITCH HTB-X114**  
for high pressure 16 bar  
capillary 1000 mm



BREMA 23175

**5059113 PRESSURE SWITCH RANCO NSDHF10A12200**  
range 16.6-17.8 bar - welding connection



BREMA 23906

**3320201 SAFETY PRESSURE SWITCH FTB-3UC37**  
OFF pressure 30 bar  
with manual insertion



BREMA 23342

**3320202 WATER LEVEL PRESSURE SWITCH**  
for Icemaker (BREMA) - Series IMF



BREMA C23809

BREMA KIT23870



Suitable for:

# BREMA



Suitable for:

## Pump motors

**3122207 ELECTROPUMP REBO NR40**  
 55W 230V 50Hz 0,4A cI.B  
 for Icemaker (BREMA) CB184A - CB184W - FRESHMAKER  
 IC18A - L20



BREMA C23056

BREMA C23076

**3122280 ELECTROPUMP REBO NR40**  
 55W 230V 50Hz 0,4A cI.B  
 for Icemaker (BREMA) IC24A - IC30A



BREMA C23254

**3122379 ELECTROPUMP FIR 4240.2300**  
 120W 230V 50/60Hz 0,6A cI.F  
 connections  $\varnothing$  22 mm  
 for Icemaker (BREMA) CB249 - CB316 - CB425 - CB640  
 CB840 - C150  
 for Icemaker (BREMA) CB425

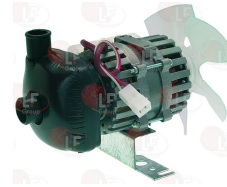


BREMA C23377

BREMA C23462

BREMA 23462

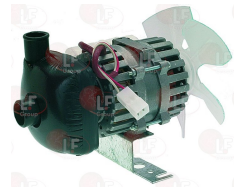
**3122281 ELECTROPUMP REBO NR 63/35**  
 120W 230V 50/60Hz 0,6A cI.F  
 connections  $\varnothing$  29 e 26 mm  
 with insulating cover  
 for Icemaker (BREMA) CB246 - CB249 - CB316 - CB416  
 CB425 - CB640 - CB840 - CB955 - C80 - DSS42  
 ICEWATER45



BREMA C23002

BREMA 23002

**3122283 ELECTROPUMP REBO NR 63/45**  
 150W 230V 50/60Hz 0,7A cI.F  
 connections  $\varnothing$  29 e 26 mm  
 with insulating cover  
 for Icemaker (BREMA) CB1260 - CB1265 - CB1560  
 CB1565 - C150 - C300



BREMA C23068

BREMA 23068

**3122415 ELECTROPUMP REBO NR40**  
 55W 230V 50Hz 0,4A cI.B  
 for Icemaker (BREMA) CB184 - IC18 - IC24 - IC30  
 VM350 - VM500



BREMA 23073

**5021171 ELECTROPUMP REBO NR50**  
 230V 50Hz 60W  
 hose-end fittings  $\varnothing$  17 mm  
 for Icemaker (BREMA) VM900



BREMA C23626

**5024670 ELECTROPUMP REBO NR50**  
 230V 50Hz 60W 0.8A cI.B  
 shaft 104 mm - D-shaped pin 7x6 mm



BREMA 23600

Suitable for:

Suitable for:

**5052708 ELETTRIC PUMP REBO NR30**  
230V 50Hz 45W 0.35A - hose-end fitting  $\varnothing$  16 mm



BREMA C23858

## Scrolls

**5026289 ICEBREAKER**  
 $\varnothing$  external 69/47 mm - height 65 mm



BREMA 20626

## Sensors

**3390291 ROTATION SENSOR PROBE**



BREMA R231028

BREMA R23676

BREMA 23676

## Solenoid valves

**3120910 CASTEL COIL 230V HM2**  
50/60 Hz  
for Icemaker (BREMA) CB425  
for Icemaker (BREMA) CB425



BREMA 23091

**3120404 SOLEN. VALVE T&P 1 WAY 90°**  
230V 50/60Hz - max. temperature 90°C  
inlet 3/4" - outlet  $\varnothing$  10.5 mm  
for Icemaker (BREMA) VM900



BREMA C23644  
BREMA 23787

BREMA 23623  
BREMA 23819

BREMA 23641

**5026358 SOLENOID VALVE ANGLE RPE 805**  
230V 50/60Hz  
orifice 7 mm  
hose end fitting  $\varnothing$  10 mm - outlet 1/4"  
with 600 mm cable



BREMA 23537

**3120197 SOLENOID VALVE T&P 1 WAY 90°**  
220/240V 50/60Hz - max temperature 90°  
inlet  $\varnothing$  3/4" - outlet  $\varnothing$  10.5 mm  
outlet with white adjuster 0.8 L/min



BREMA 23115



Suitable for:

# BREMA



**3120956 SOLENOID VALVE T&P 1 WAY 90°**  
 220/240V 50/60Hz - max temperature 90°C  
 inlet 3/4" - outlet ø 10.5 mm  
 outlet with orange adjuster 0.5 L/min  
 for Icemaker (BREMA) CB184



BREMA 23497

**3120953 SOLENOID VALVE T&P 1-WAY 90°**  
 220/240V 50/60Hz - max. temperature 90°C  
 inlet 3/4" - outlet ø 10.5 mm  
 outlet with dark brown adjuster 1.2 L/min  
 for Icemaker (BREMA) CB245 - CB640 - CB840 - CB955  
 C80 - DSS42 - IC18 - IC24 - IC30 - IF26 - IF29  
 for Icemaker (BREMA) CB425



BREMA 23001

**3120957 SOLENOID VALVE T&P 1-WAY 90°**  
 220/240V 50/60Hz - max. temperature 90°C  
 inlet 3/4" - outlet ø 10.5 mm  
 flow rate 2.5 l/min  
 for AIRCOOLED MODEL  
 for Icemaker (BREMA) IF30 - IF55 - IF75



BREMA C23220

BREMA 23108

BREMA 23220

**3120954 SOLENOID VALVE T&P 2-WAY 90°**  
 220/240V 50/60Hz - max. temperature 90°C  
 inlet 3/4" - two outlets ø 10.5 mm  
 2 outlets with white adjusters 0.8 L/min



BREMA 23116

**3120961 SOLENOID VALVE T&P 2-WAY 90°**  
 220/240V 50/60Hz - max. temperature 90°C  
 inlet 3/4" - two outlets ø 10.5 mm  
 two outlets with white adjuster 0.8 L/min  
 for Icemaker (BREMA) CB184



BREMA 23498

**3120962 SOLENOID VALVE T&P 2-WAY 90°**  
 220/240V 50/60Hz . max. temperature 90°C  
 inlet 3/4" - two outlets ø 10.5 mm  
 two outlets with brown adjuster 1.2 L/min  
 for Icemaker (BREMA) CB425 - CB640 - CB840 - CB955  
 C80 - DSS42 - IF26 - IF29



BREMA C23501

BREMA 23010

BREMA C23502

BREMA 23502

BREMA C23507

**3120912 SOLENOID VALVE 1028/2 ø 1/4"-6 mm**  
 direct action NC



BREMA 20410

**3120168 SOLENOID VALVE 1078/M12 ø 12 mm**  
 diaphragm NC



BREMA 20832

BREMA 2083200

Suitable for:

Suitable for:

- 3120191 SOLENOID VALVE 2-WAY 90°**  
 220/240V 50/60Hz - max temperature 90°C  
 inlet 3/4" - two outlets ø 10.5 mm  
 two outlets with orange adjusters 2.5 L/min  
 for Icemaker (BREMA) CB1265 - C300



BREMA 23157

## Springs

- 3240491 DRIP TRAY RELIEF SPRING**  
 for Icemaker (BREMA) IF55 - IF75



BREMA 20282

- 3240522 GEARMOTOR SUPPORTING SPRING**  
 for Icemaker (BREMA) IF26 - IF29 - IF30 - IF55  
 IF75



BREMA 20232

- 3240343 RETAINING SPRING FOR GEARMOTOR**  
 for all models  
 for Icemaker (BREMA)



BREMA 20228

- 5036993 SPRING RELIEF**  
 external ø 26 mm  
 for Icemaker (BREMA) IMF28 - IMF80



BREMA 20810

## Switches

- 3319012 SWITCH 2-POLE GREEN 16A 250V**  
 16(4)A 250V - max. temperature 120°C  
 with indicator lamp and push-button cap  
 mounting hole 22x30 mm - silk screen print 0 - I



BREMA 23327



Suitable for:

# BREMA



Suitable for:

## Thermostats

**3444522 CONTAINER THERMOSTAT K50L3274**  
2 contacts 6A 250V  
capillary 3000 mm  
screw adjustment  
for Icemaker (BREMA) C150 - C300 - C80



BREMA R23421

BREMA 23421

**3444843 EVAPORATOR THERMOSTAT K22 L1082**  
3 contacts 6A 250V  
capillary 2000 mm

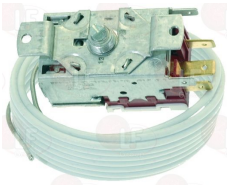


BREMA R23591

BREMA R23951

BREMA 24727

**3444527 EVAPORATOR THERMOSTAT K22 L1083**  
3 contacts 6A 250V  
capillary 2150 mm - screw adjustment  
for Icemaker (BREMA) VM350 - VM500 - VM900



BREMA R23597

**3744125 THERMOSTAT FOR CONTAINER K50 L3121**  
2 contacts 6A 250V  
capillary 1500 mm  
COLD +1.0°C - WARM +8.5°C  
with adjusting screw



BREMA R23005

**3444231 THERMOSTAT FOR CONTAINER K50 L3383**  
2 contacts 6A 250V  
covered capillary 1500 mm  
COLD +1.0°C - WARM +8.5°C  
with adjusting screw



BREMA 23005

**3444968 THERMOSTAT FOR EVAPORATOR K22 L1081**  
3 contacts 6A 250V  
capillary length 2250 mm  
COLD -22°C - WARM -3°C  
with adjusting screw



BREMA 23004

BREMA 23591

**3444967 THERMOSTAT FOR EVAPORATOR K50L3163**  
2 contacts 6A 250V  
capillary length 2100 mm  
COLD -24°C - WARM -14°C  
with adjusting screw  
for Icemaker (BREMA) GB1540 - GB1555 - GB902  
G250 - G500



BREMA R23034

BREMA 23034



## Tubing and hoses

**3450093 PUMP OUTLET PIPE**  
 rubber pipe  
 internal  $\varnothing$  25 and 17 mm  
 length 640 mm  
 for Icemaker (BREMA) CB640 - CB840



BREMA 13016

**3450096 SPRAY NOZZLE FEEDING PIPE**  
 rubber pipe  
 internal  $\varnothing$  17 mm  
 length 70 mm  
 for Icemaker (BREMA) CB246 - CB965



BREMA 13005

## Watertight seals and rings

**5026288 DISK SELF-LUBRICATING**  
 external  $\varnothing$  42 mm  
 internal  $\varnothing$  24 mm



BREMA 20631

**9186031 RETAINER SPRING RING 42x25x7 mm**



BREMA 20985

**5059915 SEAL MECHANICAL ROTATING**  
 external seal  $\varnothing$  40 internally 25 mm height 40 mm  
 counterface  $\varnothing$  40.5x26x12.5 mm



















BREMA 20937

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