



Spare parts for:

**Ironing equipment**



Suitable for:

**GRANDIMPIANTI**



This catalogue is automatically generated.  
Therefore, the sequence of the items might  
not be always shown at best.

Updates will be issued in case of additions  
and/or amendments.

*Suitable universal spare parts may not be included*





Suitable for:

Suitable for:

## Bearings

**5050122 BEARING SB210ZZ WITH FLANGE  $\phi$  147 mm**  
for Mangle ironing machine (GRANDIMPIANTI)  
S250-40/10



GRANDIMPIANTI GR560001100100

**5046846 BEARING 61809 2RS1**  
for Mangle ironing machine (GRANDIMPIANTI) S160/30  
S160/30AV - S160/30AVL - S200/30 - S200/30AV  
S200/30AVL



GRANDIMPIANTI 550000701080

**5046847 ROLLER SUPPORT EXTERNAL FLANGE**  
external  $\phi$  89.5 mm - internal  $\phi$  48 mm  
for Mangle ironing machine (GRANDIMPIANTI) S160/30  
S160/30AV - S160/30AVL - S200/30 - S200/30AV  
S200/30AVL



GRANDIMPIANTI 550000000025

**5046848 ROLLER RING**  
for Mangle ironing machine (GRANDIMPIANTI) S160/30  
S160/30AV - S160/30AVL - S200/30 - S200/30AV  
S200/30AVL



GRANDIMPIANTI 550000000012

**5046845 ROLLER SUPPORT FLANGE INLET SIDE**  
for Mangle ironing machine (GRANDIMPIANTI) S160/30  
S160/30AV - S160/30AVL - S200/30 - S200/30AV  
S200/30AVL



GRANDIMPIANTI 550000000024

## Boiler safety valves

**5039141 BOILER SAFETY VALVE**  
for IRONING BOARD 050



GRANDIMPIANTI GR59SI100449

GRANDIMPIANTI 59SI100449

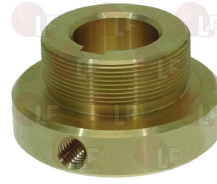
## Castors

**5016637 FREE WHEEL 1/2x1/8 Z18**  
for Mangle ironing machine (GRANDIMPIANTI) S100/25  
S120/25 - S140/25



GRANDIMPIANTI 540601000346

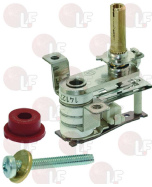
**5016643 THREADED SUPPORT FOR FREE WHEEL**  
for Mangle ironing machine (GRANDIMPIANTI) S100/25  
S120/25 - S140/25



GRANDIMPIANTI 543014000600

## Contact thermostats

**5035943 ELECTRIC IRON THERMOSTAT**  
for Ironing machine (GRANDIMPIANTI) 021-050



GRANDIMPIANTI 59S1100089

**5044946 KNOB PLATE**  
for Ironing machine (GRANDIMPIANTI) 021-50



GRANDIMPIANTI GR59-SI-100076

GRANDIMPIANTI 01020076

**5044945 THERMOSTAT KNOB**  
for Ironing machine (GRANDIMPIANTI) 021-050



GRANDIMPIANTI 59S1100278

**3443001 IRONING MACHINE THERMOSTAT 20-220°C**  
pin 6x4.6 mm  
pin length 20 mm  
contact capacity 250V 10A  
for Mangle ironing machine (GRANDIMPIANTI)



GRANDIMPIANTI 53G1751020

**3241036 BLACK KNOB ø 45 mm**  
D shaft hole 6x4.6 mm  
for timer



GRANDIMPIANTI GR543010187000  
GRANDIMPIANTI 543010187000

GRANDIMPIANTI 50G1851048

GRANDIMPIANTI 53G1851048

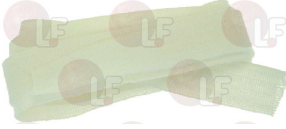


Suitable for:

Suitable for:

## Cotton cloths

**3447033 ANTI-WRAP TAPE**  
for Calender ironing machine (GRANDIMPIANTI)  
140/33 - 160/33 - 200/33 - 250/51 - 320/51



GRANDIMPIANTI 65000095003

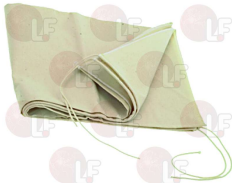
**5048239 CLOTH FOR IRONING BOARD**  
for Ironing machine (GRANDIMPIANTI) 021



GRANDIMPIANTI GR59S1100967

GRANDIMPIANTI 59S1100967

**3447003 COTTON CLOTH 100 cm FOR ROLL ø 210 mm**  
for roller ø 210 mm and width 100 cm  
for Mangle ironing machine



GRANDIMPIANTI 53GI701013

**3447037 COTTON CLOTH 100 cm FOR ROLLER ø 250 mm**  
cloth overall dimensions 164x105 cm  
for Mangle ironing machine (GRANDIMPIANTI) S100/25



GRANDIMPIANTI 54GI601020

**3447036 COTTON CLOTH 120 cm FOR ROLL ø 210 mm**  
overall dimensions 127x98 cm  
for Mangle ironing machine



GRANDIMPIANTI 53GI701009

**3447005 COTTON CLOTH 140 cm FOR ROLL ø 330 mm**  
overall dimensions 167x143 cm  
for Mangle ironing machine (PRIMUS) IR25/140  
for Mangle ironing machine (WHIRLPOOL) WR1400



GRANDIMPIANTI 54GI601028

**3447006 COTTON CLOTH 165 cm FOR ROLL ø 330 mm**  
overall dimensions 165x165 cm  
for Mangle ironing machine (IMESA) M1500/25  
M1500/25A  
for Mangle ironing machine (WHIRLPOOL) AGB286/WP  
AGB287/WP



GRANDIMPIANTI 54GI701017

**7101336 COTTON CLOTH 80 cm FOR ROLLER ø 180 mm**  
dimensions 88x130 cm  
for Mangle ironing machine (GRANDIMPIANTI) S80



GRANDIMPIANTI 53GI701014



Suitable for:

**3447039 JUTE CLOTH 100 mm FOR ROLLER ø 250 mm**  
dimensions 1050 x 1400 mm  
for Mangle ironing machine (PRIMUS) IR25/100  
for Mangle ironing machine (WHIRLPOOL) WR1000



GRANDIMPIANTI 53GI701011

GRANDIMPIANTI 54GI601015

Suitable for:

**5009632 JUTE CLOTH 120 FOR ROLLER ø 250 mm**  
dimensions 1052 x 1400 mm  
for Mangle ironing machine (GRANDIMPIANTI) S120/24  
S120/25



GRANDIMPIANTI 53GI701007

GRANDIMPIANTI 54GI601018

**3447026 JUTE CLOTH 143 cm FOR ROLLER ø 210 mm**  
dimensions 143 x 132 mm



GRANDIMPIANTI 54GI701018

**3447028 JUTE CLOTH 165 cm FOR ROLLER ø 300 mm**  
dimensions 165 x 189 mm



GRANDIMPIANTI 54GI701015

**7100466 NOMEX CLOTH 1590x1430 mm**  
for Mangle ironing machine (GRANDIMPIANTI) SRI1400



GRANDIMPIANTI 54GI601040

## Digital electronic thermostats & probes

**3445254 IRONING MACHINE PROBE PT100**  
cable length 1900 mm - bulb ø 6x40 mm  
for GRANDIMPIANTI IRONING MACHINE S80E-S100/18EM  
S120/18EM-S100/25-S120/25-S140/25-S140/25AV  
S160/30-S160/30AV-S200/30AV-S160/30AVL-S200/30AVL  
for DOMUS IRONING MACHINE PL108-PL128  
for FAGOR IRONING MACHINE PE18/100-PE18/120

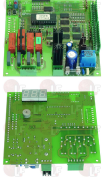


GRANDIMPIANTI 540751000021



## Electronic printed-circuit boards

**5025081 CONTROL BOARD S/25-30 STD**  
for Mangle ironing machine (GRANDIMPIANTI) S100/25  
S120/25 - S140/25



GRANDIMPIANTI 540601000022

**5033242 DIAPHGRAM S/30 STD-EX BOARD 25/30**  
for Mangle ironing machine (GRANDIMPIANTI)  
S160/30AV - S160/30AVL



GRANDIMPIANTI 540601000018

GRANDIMPIANTI 540601000041

**5038386 CONTROL CIRCUIT BOARD S/18**  
dimensions 150x50 mm  
for Mangle ironing machine (GRANDIMPIANTI)  
S100/18EM - S120/18EM - S80E



GRANDIMPIANTI 530751000030

## Gaskets and seals

**5054094 SILICONE CAP GASKET**  
for IRONING BOARD SUPERBA C  
for boiler UNIKA



GRANDIMPIANTI 59CM201150

## Guides

**5016647 PLASTIC ROLL HOLDER SLIDEWAY**  
dimensions 240x30x19 mm - hole  $\varnothing$  12 mm  
for Mangle ironing machine (GRANDIMPIANTI)  
S100/25 ELETTRONICA



GRANDIMPIANTI 543014000801

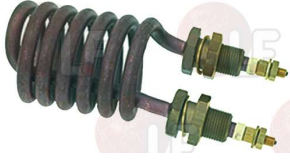
**5016648 ARC FOR SLIDEWAY**  
dimensions 197x94x14 mm  
for Mangle ironing machine (GRANDIMPIANTI)  
S100/25ELETTRONICA



GRANDIMPIANTI 543014005801

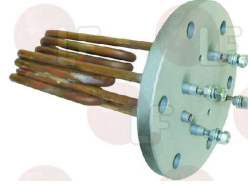
## Heating elements

**3355549 BOILER HEATING ELEMENT 2000W 220V**  
 immersed length 100 mm  
 fitting  $\varnothing$  16 mm  
 for IRONING MACHINE BOILER



GRANDIMPIANTI 59SI100282

**5048368 BOILER HEATING ELEMENT 4000W 230V**  
 immersed length 195 mm  
 flange  $\varnothing$  149 mm  
 for IRONING BOARD 021



GRANDIMPIANTI GR59SI105956

GRANDIMPIANTI 59SI105956

**5054093 BOILER HEATING ELEMENT 800W 230V**



GRANDIMPIANTI 59CM201090

**3355001 HEATING ELEMENT 1500W 240V**  
 length 970 mm - width 38 mm  
 for IRONING MACHINES with 100 cm roll



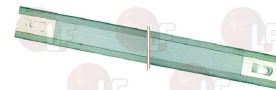
GRANDIMPIANTI 53GI751010

**5023928 HEATING ELEMENT 1700W 230V 958 mm**  
 for ROLL IRONING MACHINE S100/18 EM  
 for ROLL IRONING MACHINE PRIMUS 125/100  
 for ROLL IRONING MACHINE WHIRLPOOL WR1000



GRANDIMPIANTI 540651000118

**3355547 HEATING ELEMENT 1800W 220V**  
 length 1175 mm - width 35 mm  
 for Ironing machine (GRANDIMPIANTI) S120



GRANDIMPIANTI 54GI651122

**5023955 HEATING ELEMENT 2000W 230V**  
 length 1155 mm  
 for ROLL IRONING MACHINE S100/18 EM



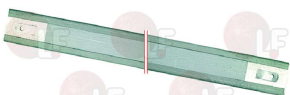
GRANDIMPIANTI 540651000122

**5037015 HEATING ELEMENT 2400W 230V**  
 length 1358 mm  
 for ROLL IRONING MACHINE S140/25



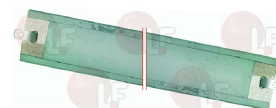
GRANDIMPIANTI 540651000126

**3355548 HEATING ELEMENT 2500W 240V**  
 length 1375 mm - width 35 mm



GRANDIMPIANTI 54GI651126

**3355002 HEATING ELEMENT 3500W 240V**  
 length 1520 mm - width 55 mm  
 for IRONING MACHINES with 160 cm roll



GRANDIMPIANTI 54GI751012



Suitable for:

Suitable for:

## 5048238 HEATING ELEMENT 500W FOR IRONING BOARD

length 970 mm  
for IRONING MACHINE 021



GRANDIMPIANTI GR59-SI-100294

GRANDIMPIANTI GR59SI100294

## Microswitches

### 5044942 IRON MICROSWITCH

for IRONING BOARD SUPERBA C-  
for boiler UNIKA



GRANDIMPIANTI 59CM201010

GRANDIMPIANTI 59SI100090

### 3240766 MICROSWITCH 16A 250V BZ2RW822

for Mangle ironing machine (GRANDIMPIANTI) S100/25  
S120/25 - S140/25 - S140/25AV - S160/30  
S160/30AV - S160/30AVL - S200/30AV  
S200/30AVL - S80E



GRANDIMPIANTI 50GI951021

### 5038191 MICRO BOWL SUPPORT

for ROLL IRONING MACHINE S100/25 - S120/25  
S140/25-S140/25AV



GRANDIMPIANTI 543014006800

## Motors

### 5009602 THREE-PHASE ROLLER MOTOR 0.37Kw

230/400V 50Hz - 275/480V 60Hz  
for Mangle ironing machine (GRANDIMPIANTI)  
S160/30AV - S160/30AVL - S200/30AV  
S200/30AVL



GRANDIMPIANTI 550000751051



## Remote control switches

**5016627 CONTACTOR SCHNEIDER DPE09**  
 coil 230V 50/60Hz 4Kw 9A  
 3 normally open contacts  
 1 normally closed auxiliary contact  
 for Mangle ironing machine (GRANDIMPIANTI) S100/25  
 S120/25 - S140/25 - S140/25AV



GRANDIMPIANTI 50851000250

**5031784 THERMAL RELAY LR2-K0306 0.8-1.2 A**  
 for Mangle ironing machine (GRANDIMPIANTI)  
 S160/30AV - S160/30AVL - S200/30AV  
 S200/30AVL



GRANDIMPIANTI 50851000265

## Reversing switches

**5016661 INVERTER FR-D 720S-014-EC 0.2K**  
 for Mangle ironing machine (GRANDIMPIANTI)  
 S160/30AV - S200/30AV



GRANDIMPIANTI 5407510000421

## Shock absorbers

**3053189 GAS SPRING 170 mm**  
 for Mangle ironing machine (DOMUS) PL108 - PL128  
 for Mangle ironing machine (FAGOR) PE-18/100  
 PE-18/120  
 for Mangle ironing machine (GRANDIMPIANTI)  
 S100/18EM - S120/18EM



GRANDIMPIANTI 543010181200

**3053080 GAS SPRING 278076 0400N**  
 capacity 400 n/m  
 for Mangle ironing machine (DANUBE) R25  
 for Mangle ironing machine (GRANDIMPIANTI) S100/25  
 S120/25 - S140/25 - S140/25AV - S80/18  
 for Mangle ironing machine (PRIMUS) IR25/100  
 IR25/120 - IR25/140  
 for Mangle ironing machine (WHIRLPOOL) WR1000  
 WR1200 - WR1400



GRANDIMPIANTI 543014005901

**3007011 GAS SPRING 900N**  
 for Mangle ironing machine (GRANDIMPIANTI)  
 S200/30AV - S200/30AVL - S200/30AVV  
 for Mangle ironing machine (PRIMUS) I30



GRANDIMPIANTI 550000701070

GRANDIMPIANTI 550000701071

**5009631 SHOCK ABSORBER**  
 for Mangle ironing machine (GRANDIMPIANTI)  
 S100/25P - S120/25P - S140/25P



GRANDIMPIANTI 54G1601344



Suitable for:

Suitable for:

**5031785 SHOCK ABSORBER 094412 800N**  
 overall length 228 mm  
 mounting distance 198 mm pin MA8  
 for Mangle ironing machine (GRANDIMPIANTI)  
 S160/30AV - S160/30AVL - S200/30AV  
 S200/30AVL



GRANDIMPIANTI 550000701069

## Solenoid valves

**5048367 STEAM SOLENOID VALVE 14W 230V 50HZ**  
 orifice  $\varnothing$  2.8 max t. 80°C  
 for IRONING BOARD 021



GRANDIMPIANTI GR59SI103755

GRANDIMPIANTI 59SI103755

**5038253 WATER SOLENOID VALVE**  
 for Ironing machine (GRANDIMPIANTI) 050



GRANDIMPIANTI 59SI100348

## Steel wool

**3220002 STEEL WOOL MEDIUM TYPE N.3 5 kg**  
 5 kg roll  
 length 45 m



GRANDIMPIANTI 53GI100011

GRANDIMPIANTI 53GI100011\_5KG

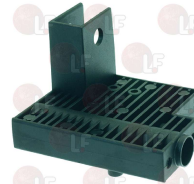
## Supports

**5016608 BOWL SUPPORT LH PLASTIC**  
 for Mangle ironing machine (GRANDIMPIANTI) S100/25  
 S120/25 - S140/25 - S140/25AV



GRANDIMPIANTI 543014005501

**5016609 BOWL SUPPORT RH PLASTIC**  
 for Mangle ironing machine (GRANDIMPIANTI) S100/25  
 S120/25 - S140/25 - S140/25AV



GRANDIMPIANTI 543014005502

Suitable for:

## 5008978 RH RACK KIT

for Mangle ironing machine (GRANDIMPIANTI) S100/25  
S120/25 - S140/25



GRANDIMPIANTI 540405001230

GRANDIMPIANTI 543014005500

GRANDIMPIANTI 543014005600

Suitable for:

## 5054092 RUBBER PAD FOR IRONER



GRANDIMPIANTI 59CM201060

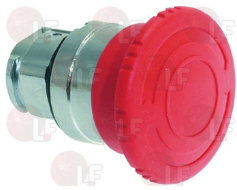
GRANDIMPIANTI 545014007600

GRANDIMPIANTI 545014007601

## Switches

### 5025082 EMERGENCY PUSH-BUTTON

for Mangle ironing machine (GRANDIMPIANTI) S100/25  
S120/25 - S140/25



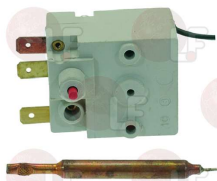
GRANDIMPIANTI 54GI751500

GRANDIMPIANTI 540751000025

## Thermostats

### 3444817 SINGLE PHASE THERMOSTAT 235°C

with manual reset  
capillar 1500 mm  
bulb  $\varnothing$  6x65 mm  
for Mangle ironing machine (DOMUS) PL108 - PL128  
for Mangle ironing machine (FAGOR) PE-18/100  
PE-18/120  
for Mangle ironing machine (GRANDIMPIANTI)  
S100/18EM - S100/25 - S120/18EM - S120/25  
S140/25 - S140/25AV - S160/30 - S160/30AV  
S160/30AVL - S200/30AV - S200/30AVL - S80E



GRANDIMPIANTI 540751000028

## Thick flannels

### 3246015 FLANNEL CLOTH S100/25

for Mangle ironing machine (GRANDIMPIANTI) S100/25



GRANDIMPIANTI 54GI601016

### 7100749 FLANNEL CLOTH S120/18

for ROLL IRONING MACHINE S120/18M-18EM



GRANDIMPIANTI 53GI701008



# GRANDIMPIANTI



Suitable for:

**5048234 FLANNEL CLOTH WITH MESH**  
for Ironing machine (GRANDIMPIANTI) 021



Suitable for:

**3246003 FLANNEL CLOTH 100 cm FOR 210 mm ø ROLLER**  
dimensions 100 x 130 cm  
for Mangle ironing machine



GRANDIMPIANTI GR59-SI-105031 GRANDIMPIANTI GR59SI105031 GRANDIMPIANTI 59SI101575

GRANDIMPIANTI 53GI701012

**3246010 FLANNEL CLOTH 120 cm FOR 210 mm ø ROLLER**  
dimensions 120 x 185 cm  
for Mangle ironing machine



**3246007 FLANNEL CLOTH 175 cm FOR 330 mm ø ROLLER**  
dimensions 185 x 202 cm  
for Mangle ironing machine



GRANDIMPIANTI 54GI601019

GRANDIMPIANTI 54GI701019

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